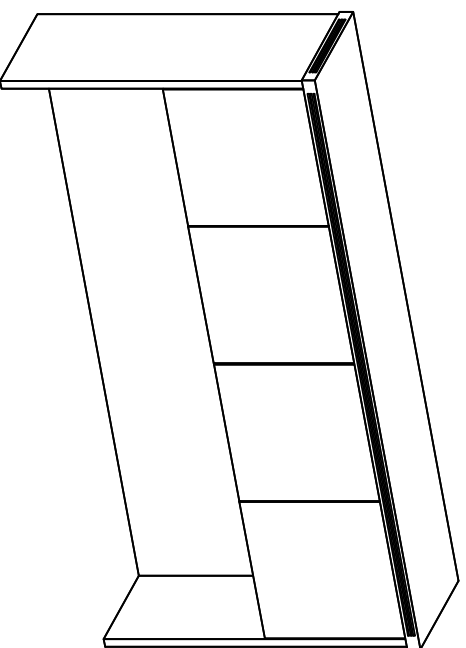


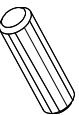
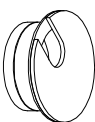
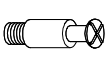





Aberdeen Series™
Hutch with Wood Doors
Model No. AHW72, AHW66 & AHW60



ASSEMBLY INSTRUCTIONS

CALL 1-800-822-8037 FOR ASSISTANCE

PARTS LIST

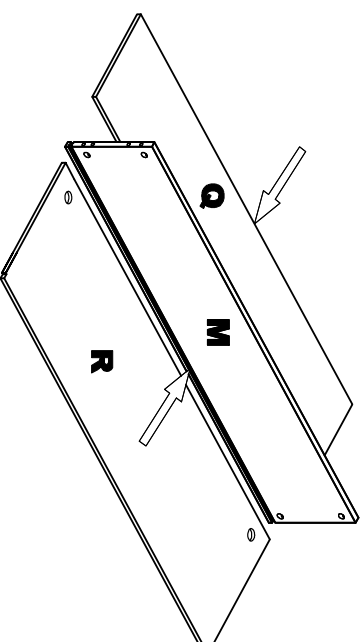
Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel HB	12	1	F	 REALS104 Grommet HB	4	
B	 REALS003 Cam Post HB	12	1	G	 REALS161 Plate HB	2	
C	 REALS001 Cam Fastener HB	12	1		 AHHB		
D	 REALS102** Cam Sticker HB	12	1				
E	 REALS005 Ø4 x 16mm HB	8	1				

Items with HB are in hardware box.
**Denotes Color Code

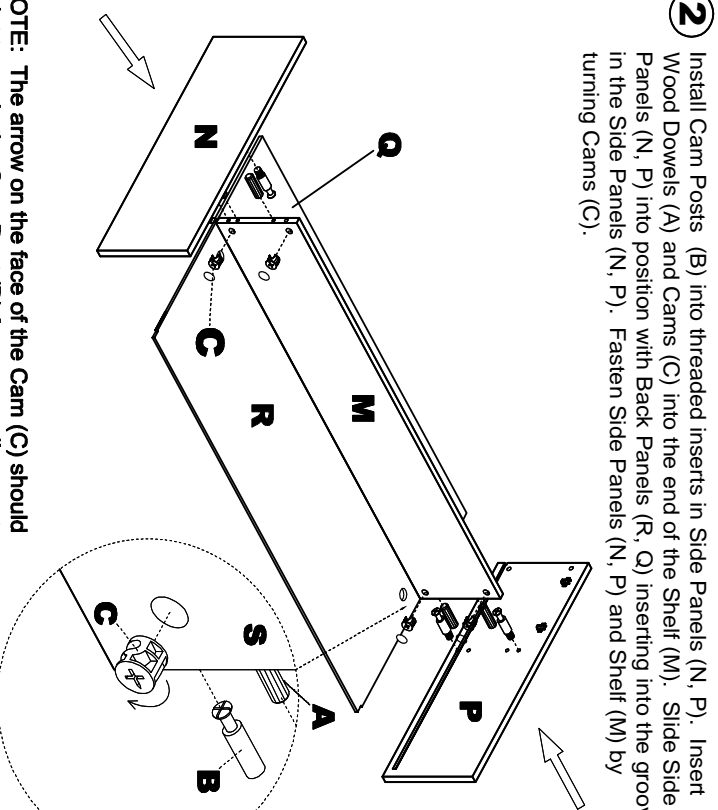
PARTS LIST

Name	Part	Qty.	Name	Part	Qty.
L*	AH~~L** Top	1	R	AH~~R** Lower Back Panel	1
M	AH~~M** Shelf	1	S	AHS** Center Divider	1
N	AHN** Left Side Panel	1	T*	AHW~~T** Right Side Door	2
P	AHP** Right Side Panel	1	U*	AHW~~U** Left Side Doors	2
Q	AH~~Q** Upper Back Panel	1			

* Available in Cherry (LCR) or Mocha (LDC) finish only.
 ** Denotes Color Code
 ~~ Denotes Size (72, 66, 60)



- 1 Slide Back Panels (R, Q) into groove in Shelf (M). Lower Back Panel (R) should have grommets positioned towards the underside of the Shelf (M).

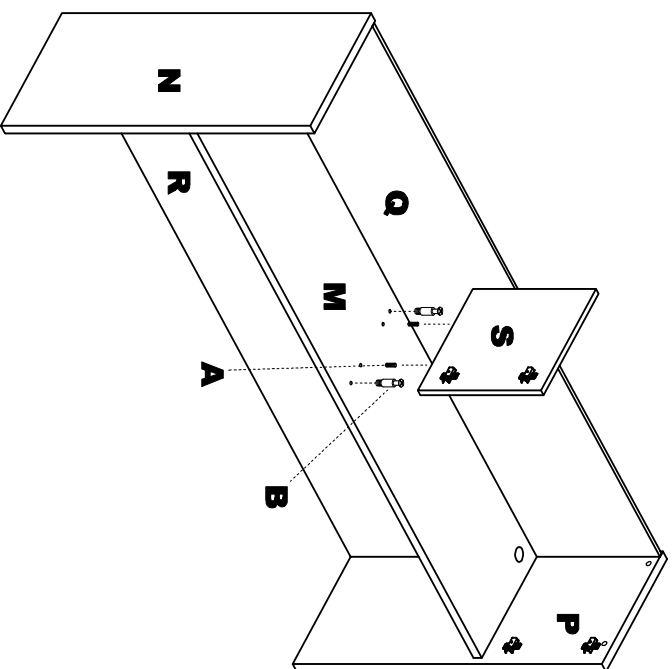


- 2 Install Cam Posts (B) into threaded inserts in Side Panels (N, P). Insert Wood Dowels (A) and Cams (C) into the end of the Shelf (M). Slide Side Panels (N, P) into position with Back Panels (R, Q) inserting into the groove in the Side Panels (N, P). Fasten Side Panels (N, P) and Shelf (M) by turning Cams (C).

NOTE: The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.

3

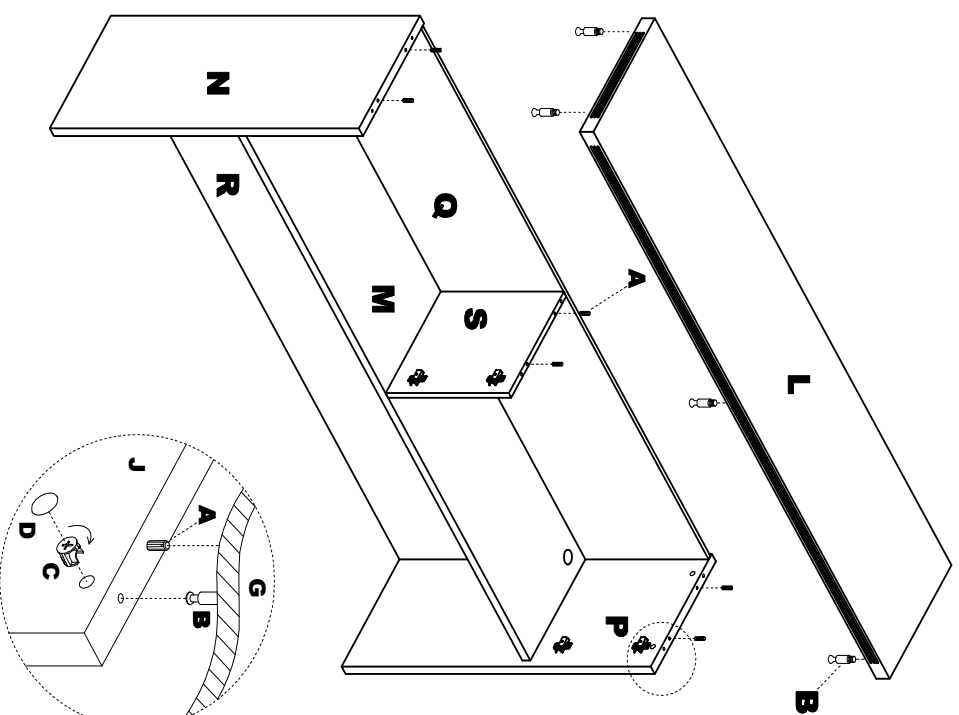
Stand unit in upright position. Install Cam Posts (B) into Shelf (M). Insert Dowels (A) and Cam (C) into the Center Divider (S). Fasten Center Divider (S) to Shelf (M) by turning Cams (C).



4

4

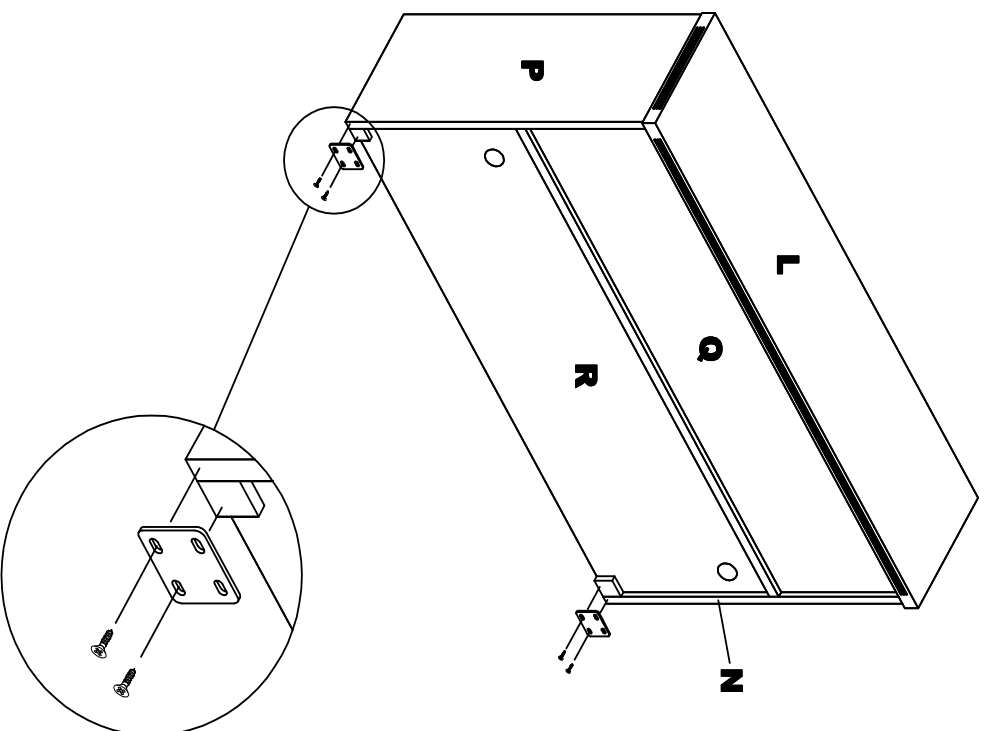
Install Cam Posts (B) into threaded inserts in the Top (L). Insert Wood Dowels (A) and Cams (C) into top of the End Panels (N, P) and Center Divider (S). Place Top (L) onto base and fasten by turning Cams (C). Place Cam Stickers (D) onto Cams (C).



5

5

Using the bottom two holes in Plate (G), secure Back Panel (R) in place with two Wood Screws (E). Note: One screw should be installed to the cabinet Side (N, P) and one into the wood block attached the Back Panel (R) to secure Back Panel (R) in place while carrying to final location.



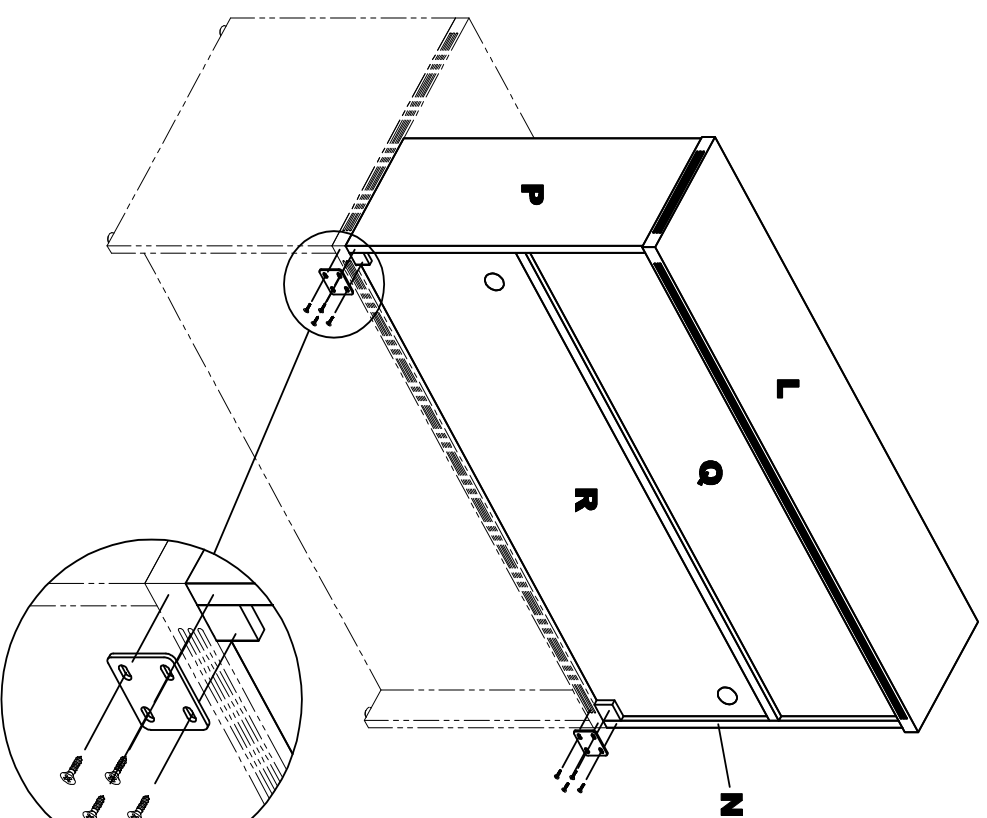
6

6

Position hutch as desired.

7

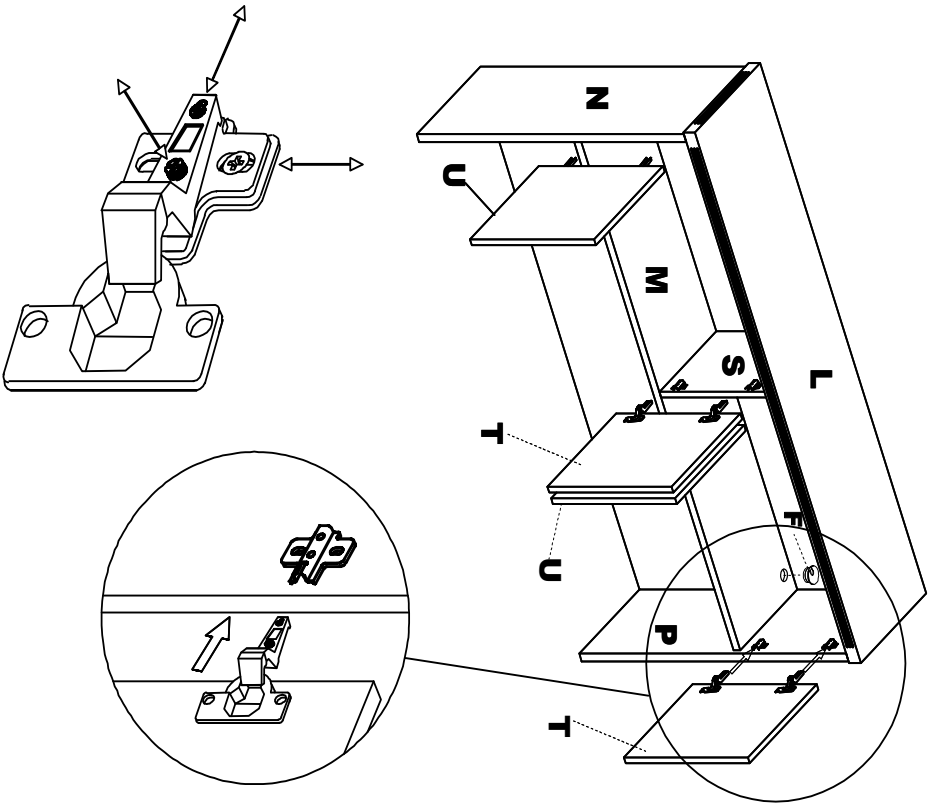
Remove Plate (G) from the back of the cabinet and lower one hole position and attach Plate (G) using Screws (E) to cabinet body and desk top.









7

- 8** Install Doors (U, T) into cabinet. Insert Grommets (F) into Shelf (M) and Back Panel (R).

Adjust door alignment as necessary by using the adjustment screws on the hinges. DO NOT use Power Driver to make these adjustments.



Pre-Installed Replacement Parts List

Part	Included Qty.	Part	Included Qty.
 REALS051 Hinge	8	 REALS013P Hinge Plate - Inner Door	4
 REALS051P Hinge Plate - Outer Door	4	 REALS018 Ø4 x 14mm	32
 REALS247 Bumper	4	 REALS204 Foam Tape	2